

Product:	Costume		
Scope:	Costume	Protocol No.	ITS-24702-NA
		Version	2.0
		Issue Date	15 Jan 2013
		Prepared by	GZ Technical Support Team
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NB: Where there is no applicable US or CN standard, Intertek has chosen the most relevant International standards to assess the product safety and performance. For undated references, the latest edition of the referenced document (including any amendments) applies.

Attribute	Citation	Requirement / Limit	Result
For US Market			
Supplemental Protocol(s)			
*† CA Prop 65 (Mandatory in state California)	Intertek Protocol	Consent Judgment of related court case based on California Proposition 65.	
*† Safety Requirements for Children's Costume	TYCP-16001-US	Shall also meet all applicable requirements on test protocol for toys (TYCP-16001-US).	
* CPSIA Supplemental	Applicable section from Protocol TYCP-00001-US	The sample should be reviewed against the requirements (CPSIA / CPSC).	
<i>Note: Additional cost, sample size & TAT may be required if testing to one or more supplemental protocols is necessary. Please refer to the above referenced supplemental protocol(s) for additional information.</i>			
Chemical Analysis			
*† Lead Content in Paint and Similar Surface Coating	16 CFR 1303 (Scope Widened)	Shall not exceed 90ppm (0.009% by weight) total lead. <i>Children products refer to Children's Softlines Supplemental.</i>	
* Microbiological Examination of Nonsterile Products: Microbial Enumeration Tests and Tests for Specified Microorganisms (For Feather and Down) (Optional)	USP <61> & <62>	Shall be subjected to requirements of ≤ 1,000 CFU/ml for total viable count (total plate count + yeast & mold count) and shall not be contaminated with Salmonella, E. Coli, Pseudomonas Aeruginosa, Staphylococcus Aureus, Clostridia, Candida Albicans or Bile Tolerant Gram-Negative Bacteria as intended to minimize risk associated with lack of cleanliness, shelf life and contamination.	
*† Toxic Elements in Packaging Components	TPCH	Shall comply with TPCH in those states with legislation. Total concentration of Pb, Cd, Hg and hexavalent Cr ≤ 100 ppm.	
Physical Characteristic			
* Fiber Content	AATCC 20 / 20A	No Tolerance for Single Fiber: ±3% Tolerance for Blends	
* Fabric Weight	ASTM D3776 (woven) ASTM D3887 (knitted)	Deviation from contracted weight (gm/m ² or oz/yd ²): ±5% maximum	
Construction & Workmanship			
* Drawstrings on Child Upper Outerwear	ASTM F1816	There shall be no drawstrings in the hood and neck area of children's upper outerwear sizes 2T to 12 (age 2-12). Drawstrings at the waist and bottom of children's upper outerwear sizes 2T to 16 (age 2-16) shall: <ul style="list-style-type: none"> • Not extend 3 in. (75 mm) in length outside the drawstring channel when the garment is expanded to its fullest width, • Have no toggles, knots, or other attachments at the free ends, and • Be bartacked, if the drawstring is one continuous string. 	

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* Drawstrings on Children's Clothing (State Law of Wisconsin)	ATCP 139	There shall be no drawstrings in the hood and neck area of ALL children's clothing sizes 0 to 16 (age 0-16). Drawstrings at the waist and bottom of children's upper outwear sizes 0 to 16 (age 0-16) shall: <ul style="list-style-type: none"> Not extend 3 in. in length outside the drawstring channel when the garment is expanded to its fullest width, Have no toggles, knots, or other attachments at the free ends, and Be sewn to garment at midpoint of channel so it cannot be pulled out of channel. 	
* Drawstrings on Children's Clothing (State Law of New York)	A01865	There shall be no drawstrings in the hood and neck area of ALL children's clothing sizes 0 to 12 (age 0-12). Drawstrings at the waist and bottom of ALL children's clothing sizes 2T to 16 (age 2-16) shall: <ul style="list-style-type: none"> Not extend 3 in. in length outside the drawstring channel when the garment is expanded to its fullest width, Have no toggles, knots, or other attachments at the free ends, and Attach to garment at midpoint of drawstring. 	
Performance Test			
*† Flammability of Clothing Textiles	16 CFR 1610	Class 1	
* Dimensional Stability to Laundering (3 cycles)	AATCC 135/150	Woven: -4.0% or +3.0% Knit: -6.0% or +5.0% Stretchable items : -7.0%(for stretchable direction only) /+3.0% (Woven) -7.0%(for stretchable direction only)/+5.0% (Knitted)	
* Appearance after Laundering (3 cycles)	(Same as Dimensional Stability to Laundering) Visual Assessment	Satisfactory	
* Dimensional Stability to Dryclean (1 cycle) (on request or per care instruction)	Commercial Dryclean	Woven: ±2.5% Knitted: ±3.0% Stretchable items: ±5% for stretchable direction only	
* Appearance Retention after Dryclean (1 cycle) (on request or per care instruction)	(Same as Dimensional Stability to Dryclean) Visual Assessment	Satisfactory	
* Seam Slippage / Seam Strength (Wovens)	ASTM D1683	<u>Tops</u> ¼" at 15 lbs. min Seam Slippage / 22 lbs. min Seam Strength <u>Bottoms</u> ¼" at 25 lbs. min Seam Slippage / 37 lbs. min Seam Strength	
* Seam Bursting Strength (Knits)	ASTM D3786	Tops/Bottoms = 35 lbs./sq. inch min.	

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* Snapping / Unsnapping Force	ASTM D4846	Min. 2 lbs. Max. 8 lbs	
* Zipper Operability (Open / Close)	ASTM D 2062	Open / close strength (5.0 lbs.) shall not be accessible without two actions to operate.	
* Zipper Cross Widthwise Strength	ASTM D 2061	25 lbs. min.	
* Zipper Slider Lock Hold	ASTM D 2061	15 lbs. min.	
* Zipper Bottom Stop Pull Off	ASTM D 2061	20 lbs. min.	
* Zipper Top Stop Pull Off	ASTM D 2061	15 lbs. min.	
* Resistance to Corrosion (Metal Components)	ASTM B117 (Mod.)	Withstand 24 hours in 1% salt spray (fog) with no major corrosion or visual change. (Mod. = 1% salt spray (fog))	
Colorfastness (Textile only)			
* Colorfastness To Crocking	AATCC 8 / 116	Dry: 4 min. Wet: 2.5 min. <i>Raised surface (including Brushed, Sanded, Peached), Dark colors, Pigment Dyed and Pigment Printed:</i> Dry: 3.5 min. Wet: 2 min.	
* Colorfastness To Accelerated Laundering (Per care instruction)	AATCC 61	Color Change: Print and Pigment: 3.5 min. Others: 4 min. Color Stain: Dark colors, Pigment Dyed and Pigment Printed: 3 min Others: 3.5 min. Self-staining: 4 min.	
* Colorfastness To Dryclean (Per care instruction)	AATCC 132	Color Change: Print and Pigment: 3.5 min. Others: 4 min. Color Stain: Dark colors, Pigment Dyed and Pigment Printed: 3 min Others: 3.5 min. Self-staining: 4 min.	
* Colorfastness To Chlorine Bleach (Per care instruction)	AATCC/ASTM TS-001	Color Change: Grade 4.0 min.	
* Colorfastness To Non-chlorine Bleach (Per care instruction)	AATCC/ASTM TS-001	Color Change: Grade 4.0 min.	

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* Colorfastness To Perspiration (for parts with direct and prolonged contact with skin)	AATCC 15	Color Change: Print and Pigment: 3.5 min. Others 4 min. Color Stain: Dark colors, Pigment Dyed and Pigment Printed: 3 min Others: 3.5 min. Self-staining: 4 min.	
* Colorfastness To Water (On Request Only)	AATCC 107	Color Change: Print and Pigment: 3.5 min. Others 4 min. Color Stain: Dark colors, Pigment Dyed and Pigment Printed: 3 min Others: 3.5 min. Self-staining: 4 min.	
* Colorfastness To Light (On Request Only)	AATCC 16 Option 3 (20 AFU)	Medium to dark colors: 3-4 min. Pastels, bright & neon colors: 3 min.	
Labelling Requirement			
One Time Use Products †Fair Packaging and Labelling Act	F.P. & L. Act (16 CFR 500) OR NIST Uniform Laws and Regulations Handbook 130	Manufacturer, packer, or distributor's name & address (city, state & zip). Product Identification.	
All Other Products †Uniform Packaging and Labelling Regulations		Net quantity of contents shall be expressed in terms of weight or mass, measure, numerical count, or combination so as to give accurate information to facilitate consumer comparison (U.S. and metric units).	
†Country of Origin Marking	19 CFR 134.11	Shall indicate country of origin legibly, permanently, and in comparable size and close proximity to any mention of country other than country in which the article was manufactured or produced. Must be visible at point of purchase.	
Sewn-in Label	Care Label (16 CFR 423) Textile Fiber Products Identification Act (16 CFR 303)	Fiber Content, Care, Country of Origin, Manufacturers Registration Number, Wool Products Registration Number must meet Federal Standards.	
Use Labelling	ITS-M0060	Use/care instructions that are clear and understandable shall be provided in language appropriate to destination countries.	
Verify Label Claims	Actual Use	Must comply with all claims.	
For Canada Market			
Chemical Analysis			
† Lead In Surface Coating (For children under 14 yrs of age)	CCPSA Surface Coating Materials Regulations section 7.2	Shall not exceed 0.009% (90mg/kg) by weight.	

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† Lead in accessible part (Contact with mouth)	CCPSA Consumer Products Containing Lead (contact with Mouth) Regulations	90 ppm in accessible part of consumer products. Consumer products mean: i. products, other than kitchen utensils, that are brought into contact with the user's mouth in the course of normal use. e.g. baby bibs, baby bottle nipples, soothers, etc. ii. products intended for use in play or learning by children under three years of age. e.g. toys of children under 3 yrs of age, etc. Accessible parts means any part of a consumer product containing lead that may be touched, licked, mouthed or swallowed in the course of the reasonably foreseeable use of the product.	
Flame Retardant for TRIS	CHPA R.S., c. H-3, Schedule I, Part I, Item 30	Not used	
Heavy Metals Content	CCPSA Toys Regulations Section 23	Shall comply with requirements for total lead content of no greater than 0.009 %, soluble heavy metals (antimony, arsenic, cadmium, selenium, barium) content of no greater than 0.1 % and no presence of mercury.	
Physical Characteristic			
* Fiber Content	CAN/CGSB-4.2 No. 14	Single fiber: No tolerance Blended fiber: +/- 5%	
Fabric Weight	CAN/CGSB-4.2 No. 5.1	Deviation from contracted weight (gm/m ² or oz/yd ²): ±5% maximum	
Construction & Workmanship			
Drawstrings on Child Upper Outerwear	ASTM F1816	There shall be no drawstrings in the hood and neck area of children's upper outerwear sizes 2T to 12 (age 2-12). Drawstrings at the waist and bottom of children's upper outerwear sizes 2T to 16 (age 2-16) shall: <ul style="list-style-type: none"> Not extend 3 in. (75 mm) in length outside the drawstring channel when the garment is expanded to its fullest width, Have no toggles, knots, or other attachments at the free ends, and Be bartacked, if the drawstring is one continuous string. 	
† Sharp Points / Sharp Edges	Hazardous Products [Toys] Regulations C.R.C., c. 931	Shall have no sharp points / edges, other than those required for function. Modified = Expanded scope to other than toy products	

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† Small Parts	Hazardous Products [Toys] Regulations C.R.C., c. 931	The requirement of small parts for choking hazard applies to all Decorative and Functional items If the decorative or functional item fails attachment strength or appearance after laundering requirement, it will then be tested as a small part. If it can fit entirely within the specified small parts cylinder under a 1 lb. weight, then the item is classified as a small part (ingestion and /or aspiration hazard) and must fail.	
Performance Test			
† Flammability - General Wearing Apparel (Not sleepwear)	Textile Flammability Regulations (SOR/2011-22)	Canadian Consumer Product Safety Act, Schedule 1, Part 1, Item 4: a) Time of flame spread shall be greater than 3.5 seconds, where the product does not have a raised fiber surface, or: b) Time of flame spread shall be greater than 4 seconds, where the product has a raised fiber surface and exhibits ignition or fusion of its base fibers.	
Dimensional Stability to Laundering (5 cycles)	CAN/CGSB-4.2 No. 58	Woven: -4.0% or +3.0% Knit: -6.0% or +5.0% Stretchable items : -7.0%(for stretchable direction only) /+3.0% (Woven) -7.0%(for stretchable direction only)/+5.0% (Knitted)	
Appearance after Laundering (5 cycles)	(Same as Dimensional Stability to Laundering) Visual Assessment	Satisfactory	
Dimensional Stability to Dryclean (3 cycle) (on request or per care instruction)	Commercial Dryclean	Woven: +/-2.5%, Knitted: +/-3.0% Stretchable item (along width/weft stretchable direction only) Woven: +/-5.0% Knitted: +/-5.5%	
Appearance Retention after Dryclean (3 cycle) (on request or per care instruction)	(Same as Dimensional Stability to Dryclean) Visual Assessment	Satisfactory	
Seam Slippage / Seam Strength (Wovens)	CAN/CGSB-4.2 No. 32.1/ CAN/CGSB-4.2 No. 32.2	<u>Tops</u> ¼" at 15 lbs. min Seam Slippage / 22 lbs. min Seam Strength <u>Bottoms</u> ¼" at 25 lbs. min Seam Slippage / 37 lbs. min Seam Strength	
Seam Bursting Strength (Knits)	CAN/CGSB-4.2 No. 11.1	Tops/Bottoms = 35 lbs./sq. inch min.	
Snapping / Unsnapping Force	ASTM D4846	Min. 2 lbs. Max. 8 lbs	
Zipper Operability (Open / Close)	ASTM D 2062	Open / close strength (5.0 lbs.) shall not be accessible without two actions to operate.	
Zipper Cross Widthwise Strength	ASTM D 2061	25 lbs. min.	
Zipper Slider Lock Hold	ASTM D 2061	15 lbs. min.	

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Zipper Bottom Stop Pull Off	ASTM D 2061	20 lbs. min.	
Zipper Top Stop Pull Off	ASTM D 2061	15 lbs. min.	
Resistance to Corrosion (Metal Components)	ASTM B117 (Mod.)	Withstand 24 hours in 1% salt spray (fog) with no major corrosion or visual change. (Mod. = 1% salt spray (fog))	
Colorfastness (Textile only)			
Colorfastness To Crocking	CAN/CGSB-4.2 No. 22	Dry: 4 min. Wet: 2.5 min. <i>Raised surface (including Brushed, Sanded, Peached), Dark colors, Pigment Dyed and Pigment Printed:</i> Dry: 3.5 min. Wet: 2 min.	
Colorfastness To Accelerated Laundering (Per care instruction)	CAN/CGSB-4.2 No. 19.2	Color Change: Print and Pigment: 3.5 min. Others: 4 min. Color Stain: Dark colors, Pigment Dyed and Pigment Printed: 3 min Others: 3.5 min. Self-staining: 4 min.	
Colorfastness To Dryclean (Per care instruction)	CAN/CGSB-4.2 No. 29.1	Color Change: Print and Pigment: 3.5 min. Others: 4 min. Color Stain: Dark colors, Pigment Dyed and Pigment Printed: 3 min Others: 3.5 min. Self-staining: 4 min.	
Colorfastness To Chlorine Bleach (Per care instruction)	CAN/CGSB-4.2 No. 19.2	Color Change: Grade 4.0 min.	
Colorfastness To Non-chlorine Bleach (Per care instruction)	ISO 105 C09	Color Change: Grade 4.0 min.	
Colorfastness To Perspiration (for parts with direct and prolonged contact with skin)	CAN/CGSB-4.2 No. 23	Color Change: Print and Pigment: 3.5 min. Others: 4 min. Color Stain: Dark colors, Pigment Dyed and Pigment Printed: 3 min Others: 3.5 min. Self-staining: 4 min.	

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Colorfastness To Water (On Request Only)	CAN/CGSB-4.2 No. 20	Color Change: Print and Pigment: 3.5 min. Others 4 min. Color Stain: Dark colors, Pigment Dyed and Pigment Printed: 3 min Others: 3.5 min. Self-staining: 4 min.	
Colorfastness To Light (On Request Only)	CAN/CGSB-4.2 No. 18.3 (up to grade 4)	Medium to dark colors: 3-4 min. Pastels, bright & neon colors: 3 min.	

Labelling Requirement

†Labeling - Packaging	Consumer Packaging and Labeling Act, R.S. 1985, c. C-38 and Regulations, C.R.C., c. 417	The net quantity declaration shall present on Principal Display Panel (PDP) in English and French, metric units.													
		The numerical quantity shall be bold type with letter height based on the size of PDP (X):													
		<table border="0"> <tr> <td>Size of PDP</td> <td>Minimum letter height</td> </tr> <tr> <td>X ≤ 32 cm² (5 in²)</td> <td>1.6 mm (1/16 in)</td> </tr> <tr> <td>32 cm² < X ≤ 258 cm² (40 in²)</td> <td>3.2 mm (1/8 in)</td> </tr> <tr> <td>258 cm² < X ≤ 645 cm² (100 in²)</td> <td>6.4 mm (1/4 in)</td> </tr> <tr> <td>645 cm² < X ≤ 25.8 dm² (400 in²)</td> <td>9.5 mm (3/8 in)</td> </tr> <tr> <td>25.8 dm² (400 in²) < X</td> <td>12.7 mm (1/2 in)</td> </tr> </table>	Size of PDP	Minimum letter height	X ≤ 32 cm ² (5 in ²)	1.6 mm (1/16 in)	32 cm ² < X ≤ 258 cm ² (40 in ²)	3.2 mm (1/8 in)	258 cm ² < X ≤ 645 cm ² (100 in ²)	6.4 mm (1/4 in)	645 cm ² < X ≤ 25.8 dm ² (400 in ²)	9.5 mm (3/8 in)	25.8 dm ² (400 in ²) < X	12.7 mm (1/2 in)	
		Size of PDP	Minimum letter height												
X ≤ 32 cm ² (5 in ²)	1.6 mm (1/16 in)														
32 cm ² < X ≤ 258 cm ² (40 in ²)	3.2 mm (1/8 in)														
258 cm ² < X ≤ 645 cm ² (100 in ²)	6.4 mm (1/4 in)														
645 cm ² < X ≤ 25.8 dm ² (400 in ²)	9.5 mm (3/8 in)														
25.8 dm ² (400 in ²) < X	12.7 mm (1/2 in)														
All other information in the net quantity declaration (i.e. units of measurement statements, abbreviations, symbols, etc.) shall be shown in minimum 1.6 mm letter height.															
Product identification shall be shown on Principal Display Panel (PDP) in English and French, minimum 1.6 mm letter height.															
Dealer's name and principal place of business (address) shall be shown on any part of label except bottom, English or French, minimum 1.6 mm letter height. For imported goods, the name and address of the dealer outside Canada or the name and address of Canadian dealers shall be preceded by "imported by" ("importé par") or "imported for" ("importé pour"), unless a statement of geographic origin is located immediately adjacent to the name and address of a Canadian dealer, and shown with letter height at least as large as those used in the declaration of the Canadian dealer's principal place of business.															

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†Fiber Content Label	Textile Labelling Act and Textile Labelling and Advertising Regulations, C.R.C., c. 1551	Label must be legible and accessible to the consumer. Per Canadian Textile Labelling Act and Textile Labelling and Advertising Regulations, C.R.C., c. 1551, the permanency of the label depends on the type of article, as specified in Schedule I or III, of the Regulations. Refer to the Regulations for details. All fiber content information (generic names of fibers) must be in English and French.	
†CA No. or Dealer Identity	Textile Labelling Act and Textile Labelling and Advertising Regulations, C.R.C., c. 1551	The CA number of the Canadian dealer or the name and full postal address under which the dealer normally carries out his business must be present on the fiber content label per Sections 11 and 12 of the Textile Labelling and Advertising Regulations.	
†Country of Origin	Canada Customs Tariff, Marking of Imported Goods Regulations, SOR-94-10	Shall be present in English or French if not manufactured in Canada.	
The Language of Inscription (mandatory in Quebec)	The Charter of French Language, Title I, Chapter VII, Clause 51 & Regulations adopted under the Charter of French Language	Every inscription on the following shall be drafted in French: - product container or wrapping - document or object supplied with it (e.g. directions for use, warranty certificates) No inscription in another language may be given greater prominence than that in French. For exceptions, check the following webpage:- http://www.olf.gouv.qc.ca/english/regulations/reg_business.html#div1	
Labeling of Pre-Packaged Consumer Textile Articles	Textile Labelling Act and Textile Labelling and Advertising Regulations, C.R.C., c. 1551	Per Section 21 of the Textile Labeling and Advertising Regulations, C.R.C., c. 1551, if the textile article is sold in a wrapper, package or container and the fiber content label is clearly visible to the consumer, no further labeling is required. If the label is not visible, the information to be shown on the label must be repeated on the wrapper, package or container in the prescribed manner.	
Care Label	National Standard of Canada, Care Labeling of Textiles, CAN/CGSB-86.1-2003 and Canadian Textile Test Methods CAN/CGSB-4.2	If Canadian care symbols are used, these must be presented in accordance with the National Standard of Canada, Care Labeling of Textiles, CAN/CGSB-86.1-2003. Care labels must be permanently attached to the textile article.	
Use Labeling	Visual Check	Use/care instructions that are clear and understandable shall be provided in language appropriate to destination countries.	

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Stuffed Articles (if applicable)	Technical Standard and Safety Act, 2000 - Ontario Regulation 218/01 - Quebec Regulation Respecting Stuffing and Upholstered and Stuffed Articles - The Public Health Act of Manitoba, C.C.S.M. c.P210 - Bedding - Upholstered and Stuffed Articles Regulation	Upholstered articles shall have a label in the required format, securely affixed in a conspicuous location to the stuffed article. Labels must be made of a white durable fabric with black printing and shall declare filling materials by generic name in descending order based on the volume of each filling material.	

Remark: Additional tests may be incurred subject to the final samples reviewed by Intertek.

Key: *: Additional charge items †: Mandatory Requirement

Testing Charge & Sample Size & Turnaround Time

Packaging Charge (Net Price)	USD 350 for each market	
Sample Size for basic package	Finished product: 4 pieces per market (Additional samples may be required for tests with additional charge)	
Turnaround time	7 working days	
Additional Charge (Subject to client's discount)		
		Additional sample size
a. CA Prop 65	On Quote	Subject to actual sample
b. Safety Requirements for Children's Costume	Refer to TYCP-16001-US	Refer to TYCP-16001-US
c. CPSIA Supplemental	On Quote	Subject to actual sample
d. Lead Content in Paint and Similar Surface Coating	USD 31 per coating	0.5 grams of coating on finished product
e. Microbiological Examination of Nonsterile Products: Microbial Enumeration Tests and Tests for Specified Microorganisms (For Feather and Down)	USD 577 (Net)	90 grams
f. Toxic Elements in Packaging Components	USD 54 per material	0.5 grams per material
g. Fiber Content	On Quote	20" x full width per test
h. Fabric Weight	USD 17 per result	1 yard x full width per test
i. Drawstrings	USD 26 (Net) per sample	Size 2T to 12 – 1 sample Size 2T to 16 – 2 samples
j. Attachment Strength	USD 23 (Net) per result	1 piece
k. Flammability of Clothing Textiles (16 CFR 1610)	USD 44 per material	1 yard
l. Flammability of Vinyl Plastic Film (16 CFR 1611)	USD 95 per material	On Quote
m. Dimensional Stability to Laundering (3 cycles)	On Quote	2 pieces of finished product

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n. Appearance After Laundering (3 cycles)	On Quote	
n.o. Flame Retardant for TRIS	USD 190	5g
n.p. Heavy Metals Content	USD 73	10g

Remark:

Price quoted above is **NET** price based on our Hong Kong laboratory pricing.
Please check with local laboratories to confirm exact pricing for your region.

Revision History

Issue No.	Revision date	Changes	Prepared by	Approved by
1.0	23 Sep, 2011	Draft for approval	Alex Ma	Taylor Corp. on 24 May 2012
	26 Mar, 2012	Revised: - Requirements of Attachment Strength - Price Table	Mondy Tung	
	30 Mar, 2012	Revised: - Requirements of Attachment Strength - No P/F; report actual	Mondy Tung	
	03 Apr, 2012	Revised: - Requirements of Attachment Strength - No P/F, report actual for age above 3; P/F for age below 3	Mondy Tung	
2.0	24 Aug, 2012	<u>Add the Canada test requirement</u>	Renee Zhao Sherry Wang	Taylor (Emily) on 08 Jan 2013