

Product:	Small Accessory Bags		
Scope:	Small Accessory Bags	Protocol No.	TYCP-24904-NA
		Version	2.0
		Issue Date	15 Jan 2013
		Prepared by	GZ Technical Support Team
		Page	1 of 8

Instructions to Vendors:

Dear Valued Vendor:

Product safety is a top priority at Taymark. We, with the assistance of Intertek, a CPSC-accredited third-party testing partner or lab, have identified the various rules and regulations as well as the necessary test requirements that we need to meet in our partnership to sell products in the United States. This has been assembled into our required Test Protocol. Each product that is supplied to us must comply with this Test Protocol and any required associated test protocol(s) identified within it.

You are required by the US Law to verify the products you provide to Taymark (or any other customer marketing to children in the USA) meet the required safety standards. Likewise, Taymark is required by US Law to assure that we have documentation to confirm that you have verified that your products meet the applicable safety standards. Once you have verified that the product(s) you have supplied to us conforms to the corresponding Test Protocol(s), and the testing was conducted within the past twelve (12) months, we ask that the appropriate representative from your company provide Taymark with the proper General Certificate of Conformity ("GCC") and the corresponding documentation that you used to support the GCC, including, where applicable and required, the CPSC-accredited third-party test data. For an example of an acceptable GCC, please go to <http://www.cpsc.gov/about/cpsia/faq/elecrtfaq.pdf>.

Key

†: Any element on the attached form with the following symbol ("†") is a Mandatory Requirement to which the product(s) or components of product(s) you supply to Taymark must conform. You must perform the associated test(s) and provide Taymark with the test data to support the fact that the test(s) was (were) conducted and that the product(s) or components of product(s) meets the described requirements. You are responsible for conducting the mandatory testing, and you are responsible for any expenses incurred as a result of conducting the test(s) (including, without limitation, the costs and expenses associated with providing any samples, testing, reporting, and preparing the General Certificate of Conformity).

: The symbol ("") on the attached form indicates that additional charges may apply. Taymark's preferred Accredited Third-Party Testing Facility is Intertek. If you choose to use Intertek to conduct the mandatory testing, please reference Taymark and Taylor Corporation when submitting your requests for testing to Intertek as you may be able to take advantage of Taymark and Taylor Corporation's volume discount. You may contact Intertek for a price quote and any additional information they might need in order to conduct the required testing.

Additional Accredited Third-Party Testing facilities can be found at <http://www.cpsc.gov/cgi-bin/labsearch/>.

Note:

Where there is no applicable US standard, Intertek has chosen the most relevant International Standard to assess the product safety and performance. For undated references, the latest edition of the referenced document (including any amendments) applies. **NB: Where there is no applicable US or CN standard, Intertek has chosen the most relevant International standards to assess the product safety and performance. For undated references, the latest edition of the referenced document (including any amendments) applies.**

Attribute	Citation	Requirement / Limit
Supplemental Protocol		
*† CA Prop 65 (Mandatory in state California)	Intertek Protocol	Consent Judgment of related court cases based on California Proposition 65.
*† CPSIA Supplemental	TYCP-00001-US	Shall comply with the applicable requirements.
*† Children's Products (Non-toy)	TYCP-16026-US	Shall comply with the applicable requirements.
Note: Additional cost, sample size & TAT may be required if testing to 1 or more supplemental protocol is necessary. Please refer to the above referenced supplemental protocol(s) for additional information.		
Chemical Analysis		

Product:	Small Accessory Bags		
Scope:	Small Accessory Bags	Protocol No.	TYCP-24904-NA
		Version	2.0
		Issue Date	15 Jan 2013
		Prepared by	GZ Technical Support Team
		Page	2 of 8

Attribute	Citation	Requirement / Limit
†* Lead Content in Paint and Similar Surface Coating	16 CFR 1303	Shall not exceed 90ppm (0.009% by weight) total lead. Children products refer to Children's safety protocol.
* Toxics in Packaging (if applicable)	Model Toxics in Packaging Legislation / State Legislation	The sum of Cadmium, Hexavalent Chromium, Lead and Mercury in package or packaging component shall be less than 100 ppm by weight. It's Vendor responsible to comply to requirement
* Nickel Release (for metal components)	EN 1811 / EN 12472	The rate of nickel release from the parts of these products coming into direct and prolonged contact with the skin should be less than 0.5µg/cm ² /week.
Physical Characteristics		
Product Weight	Standard Measurement	Report overall weight; or shall meet label claims (if applicable).
Construction & Workmanship		
Defects	Visual Check	No Major Defects - Shall Demonstrate Good, Even Construction, With No Sharp Edges, Sharp Points, Discoloration, Fabric Defects Or Seam Openings
Performance Test		
Tensile Strength	ASTM D5034	Shell: 25 lbs min. Lining: 20 lbs min.
Seam Strength -Outside seam - Inseam	ASTM D1683	15 lbs min. 10 lbs min.
Zipper seam	ASTM D1683 (mod)	10 lbs min.
Pocket Attachment Strength	ASTM D1683 (mod)	10 lbs min
Accessories tests (for functional only)		
* Zipper Strength	ASTM D2061	Cross Widthwise Strength: 50 lbs min. Puller attachment strength: 15 lbs min Puller torque strength : 3 lbs-in min
Snap test (for functional only)		
*Unsnapping Force	ASTM D 4846	Min. 2.0 lb. Max. 8.0 lb.
*Snapping Force	AATCC/ASTM TS-013	Min. 2.0 lb. Max. 8.0 lb.
* Surface Abrasion (For coated fabric only)	ASTM D3886	No surface change after 300 cycles
* Durability of Hooks and Loops fastener	Actual use	Shall functional after 200 cycles of open and close
* Drawstring Endurance	Actual Use	Shall functional after 200 cycles of open and close
* Attachment Strength	Pull test	Snaps, Buttons, Shanks, Rivets, etc. 15 lbs for 10 seconds. Hand-Sewn Beads, Sequins, etc. 5 lbs for 10 seconds.
*Resistance to Corrosion On Metal Components	ASTM B117 (Modified)	Withstand 24 hours in 1% salt spray (fog) with no major corrosion or visual change.
Colourfastness		

Product:	Small Accessory Bags		
Scope:	Small Accessory Bags	Protocol No.	TYCP-24904-NA
		Version	2.0
		Issue Date	15 Jan 2013
		Prepared by	GZ Technical Support Team
		Page	3 of 8

Attribute	Citation	Requirement / Limit
To Water	AATCC 107	Color Change: Print and Pigment: 3.5 min. Others: 4 min. Color Stain: Dark colors, Pigment Dyed and Pigment Printed: 3 min Others: 3.5 min. Self-staining: 4 min.
To Crocking	AATCC 8 / 116	For Shell: Dry: Grade 4.0 min. Wet: Grade 3.0 min. For Lining: Dry: Grade 3.5 min. Wet: Grade 2.5 min.
To light	AATCC 16 (20 AFU)	Medium to dark colors: 4 min. Pastels, bright & neon colors: 3.5 min.
*Phenolic Yellowing test (White colour only)	ISO 105X18	Grade 4.5 min
Labelling Requirement		
One Time Use Product † Fair Packaging and Labelling Act or All Other Products † Uniform Packaging and Labelling Regulations	F.P. & L. Act (16 CFR 500) or NIST Uniform Laws and Regulations Handbook 130	Manufacturer, Packer, or Distributor's Name & Address (City, State & Zip)
		Product Identification Net quantity of contents shall be expressed in terms of weight or mass, measure, numerical count, or combination so as to give accurate information to facilitate consumer comparison.
† Country of Origin Marking	19 CFR 134	Shall indicate country of origin legibly, permanently, and in comparable size and close proximity to any mention of country other than country in which the article was manufactured or produced. Must be visible at point of purchase.
Fiber Content (if applicable)	16 CFR 303 / 300	Must be visible at point of sale & must comply with regulations (Textile Fibers Identification Act or Wool Products Labeling Act)
RN# (Registered Number) or Manufacturer Name	Visual	Verify presence (Textile Fiber Products Identification Act or Wool Products Labeling Act)
Use Labelling	Visual Check	Use/care instructions that are clear and understandable shall be provided in language appropriate to destination countries.
Verify Label Claims (if any)	ITS-M0060	Must comply with all claims
For Canada Market		
Chemical Analysis		
†Lead In Surface Coating (For children under 14 yrs of age)	CCPSA Surface Coating Materials Regulations section 7.2	Shall not exceed 0.009% (90mg/kg) by weight.

Product:	Small Accessory Bags		
Scope:	Small Accessory Bags	Protocol No.	TYCP-24904-NA
		Version	2.0
		Issue Date	15 Jan 2013
		Prepared by	GZ Technical Support Team
		Page	4 of 8

Attribute	Citation	Requirement / Limit
†Lead in accessible part (Contact with mouth)	CCPSA Consumer Products Containing Lead (contact with Mouth) Regulations	90 ppm in accessible part of consumer products. Consumer products mean: i. products, other than kitchen utensils, that are brought into contact with the user's mouth in the course of normal use. e.g. baby bibs, baby bottle nipples, soothers, etc. ii. products intended for use in play or learning by children under three years of age. e.g. toys of children under 3 yrs of age, etc. Accessible parts means any part of a consumer product containing lead that may be touched, licked, mouthed or swallowed in the course of the reasonably foreseeable use of the product.
Physical Characteristics		
Product Weight	Standard Measurement	Report overall weight; or shall meet label claims (if applicable).
Construction & Workmanship		
Defects	Visual Check	No Major Defects - Shall Demonstrate Good, Even Construction, With No Sharp Edges, Sharp Points, Discoloration, Fabric Defects Or Seam Openings
† Sharp Points / Sharp Edges	Hazardous Products [Toys] Regulations C.R.C., c. 931	Shall have no sharp points / edges, other than those required for function. Modified = Expanded scope to other than toy products
† Small Parts	Hazardous Products [Toys] Regulations C.R.C., c. 931	The requirement of small parts for choking hazard applies to all Decorative and Functional items If the decorative or functional item fails attachment strength or appearance after laundering requirement, it will then be tested as a small part. If it can fit entirely within the specified small parts cylinder under a 1 lb. weight, then the item is classified as a small part (ingestion and /or aspiration hazard) and must fail.
Performance Test		
† Flammability - General Wearing Apparel	Textile Flammability Regulations (SOR/2011-22)	Canadian Consumer Product Safety Act, Schedule 1, Part 1, Item 4: a) Time of flame spread shall be greater than 3.5 seconds, where the product does not have a raised fiber surface, or: b) Time of flame spread shall be greater than 4 seconds, where the product has a raised fiber surface and exhibits ignition or fusion of its base fibers.
Tensile Strength	CAN/CGSB-4.2 No. 9.2	Shell: 25 lbs min. Lining: 20 lbs min.
Seam Strength -Outside seam - Inseam	CAN/CGSB-4.2 No. 32.2	15 lbs min. 10 lbs min.
Zipper seam	ASTM D1683 (mod)	10 lbs min.
Pocket Attachment Strength	ASTM D1683 (mod)	10 lbs min
Accessories tests (for functional only)		

Product:	Small Accessory Bags		
Scope:	Small Accessory Bags	Protocol No.	TYCP-24904-NA
		Version	2.0
		Issue Date	15 Jan 2013
		Prepared by	GZ Technical Support Team
		Page	5 of 8

Attribute	Citation	Requirement / Limit
* Zipper Strength	ASTM D2061	Cross Widthwise Strength: 50 lbs min. Puller attachment strength: 15 lbs min Puller torque strength: 3 lbs-in min
Snap test (for functional only)		
*Unsnapping Force	ASTM D 4846	Min. 2.0 lb. Max. 8.0 lb.
*Snapping Force	AATCC/ASTM TS-013	Min. 2.0 lb. Max. 8.0 lb.
* Surface Abrasion (For coated fabric only)	ASTM D3886	No surface change after 300 cycles
* Durability of Hooks and Loops fastener	Actual use	Shall functional after 200 cycles of open and close
* Drawstring Endurance	Actual Use	Shall functional after 200 cycles of open and close
* Attachment Strength	Pull test	Snaps, Buttons, Shanks, Rivets, etc. 15 lbs for 10 seconds. Hand-Sewn Beads, Sequins, etc. 5 lbs for 10 seconds.
*Resistance to Corrosion On Metal Components	ASTM B117 (Modified)	Withstand 24 hours in 1% salt spray (fog) with no major corrosion or visual change.
Colourfastness		
To Water	CAN/CGSB-4.2 No. 20	Color Change: Print and Pigment: 3.5 min. Others: 4 min. Color Stain: Dark colors, Pigment Dyed and Pigment Printed: 3 min Others: 3.5 min. Self-staining: 4 min.
To Crocking	CAN/CGSB-4.2 No. 22	For Shell: Dry: Grade 4.0 min. Wet: Grade 3.0 min. For Lining: Dry: Grade 3.5 min. Wet: Grade 2.5 min.
To light	CAN/CGSB-4.2 No. 18.3 (up to grade 4)	Medium to dark colors: 4 min. Pastels, bright & neon colors: 3.5 min.
*Phenolic Yellowing test (White colour only)	ISO 105X18	Grade 4.5 min
Labelling Requirement		

Product:	Small Accessory Bags		
Scope:	Small Accessory Bags	Protocol No.	TYCP-24904-NA
		Version	2.0
		Issue Date	15 Jan 2013
		Prepared by	GZ Technical Support Team
		Page	6 of 8

Attribute	Citation	Requirement / Limit												
†Labeling - Packaging	Consumer Packaging and Labeling Act, R.S. 1985, c. C-38 and Regulations, C.R.C., c. 417	<p>The net quantity declaration shall present on Principal Display Panel (PDP) in English and French, metric units.</p> <p>The numerical quantity shall be bold type with letter height based on the size of PDP (X):</p> <table border="0"> <tr> <td>Size of PDP</td> <td>Minimum letter height</td> </tr> <tr> <td>X ≤ 32 cm² (5 in²)</td> <td>1.6 mm (1/16 in)</td> </tr> <tr> <td>32 cm² < X ≤ 258 cm² (40 in²)</td> <td>3.2 mm (1/8 in)</td> </tr> <tr> <td>258 cm² < X ≤ 645 cm² (100 in²)</td> <td>6.4 mm (1/4 in)</td> </tr> <tr> <td>645 cm² < X ≤ 25.8 dm² (400 in²)</td> <td>9.5 mm (3/8 in)</td> </tr> <tr> <td>25.8 dm² (400 in²) < X</td> <td>12.7 mm (1/2 in)</td> </tr> </table> <p>All other information in the net quantity declaration (i.e. units of measurement statements, abbreviations, symbols, etc.) shall be shown in minimum 1.6 mm letter height.</p> <p>Product identification shall be shown on Principal Display Panel (PDP) in English and French, minimum 1.6 mm letter height.</p> <p>Dealer's name and principal place of business (address) shall be shown on any part of label except bottom, English or French, minimum 1.6 mm letter height.</p> <p>For imported goods, the name and address of the dealer outside Canada or the name and address of Canadian dealers shall be preceded by "imported by" ("importé par") or "imported for" ("importé pour"), unless a statement of geographic origin is located immediately adjacent to the name and address of a Canadian dealer, and shown with letter height at least as large as those used in the declaration of the Canadian dealer's principal place of business.</p>	Size of PDP	Minimum letter height	X ≤ 32 cm ² (5 in ²)	1.6 mm (1/16 in)	32 cm ² < X ≤ 258 cm ² (40 in ²)	3.2 mm (1/8 in)	258 cm ² < X ≤ 645 cm ² (100 in ²)	6.4 mm (1/4 in)	645 cm ² < X ≤ 25.8 dm ² (400 in ²)	9.5 mm (3/8 in)	25.8 dm ² (400 in ²) < X	12.7 mm (1/2 in)
Size of PDP	Minimum letter height													
X ≤ 32 cm ² (5 in ²)	1.6 mm (1/16 in)													
32 cm ² < X ≤ 258 cm ² (40 in ²)	3.2 mm (1/8 in)													
258 cm ² < X ≤ 645 cm ² (100 in ²)	6.4 mm (1/4 in)													
645 cm ² < X ≤ 25.8 dm ² (400 in ²)	9.5 mm (3/8 in)													
25.8 dm ² (400 in ²) < X	12.7 mm (1/2 in)													
†Fiber Content Label	Textile Labelling Act and Textile Labelling and Advertising Regulations, C.R.C., c. 1551	<p>Label must be legible and accessible to the consumer. Per Canadian Textile Labelling Act and Textile Labelling and Advertising Regulations, C.R.C., c. 1551, the permanency of the label depends on the type of article, as specified in Schedule I or III, of the Regulations. Refer to the Regulations for details.</p> <p>All fiber content information (generic names of fibers) must be in English and French.</p>												
†CA No. or Dealer Identity	Textile Labelling Act and Textile Labelling and Advertising Regulations, C.R.C., c. 1551	<p>The CA number of the Canadian dealer or the name and full postal address under which the dealer normally carries out his business must be present on the fiber content label per Sections 11 and 12 of the Textile Labelling and Advertising Regulations.</p>												
†Country of Origin	Canada Customs Tariff, Marking of Imported Goods Regulations, SOR-94-10	<p>Shall be present in English or French if not manufactured in Canada.</p>												

Product:	Small Accessory Bags		
Scope:	Small Accessory Bags	Protocol No.	TYCP-24904-NA
		Version	2.0
		Issue Date	15 Jan 2013
		Prepared by	GZ Technical Support Team
		Page	7 of 8

Attribute	Citation	Requirement / Limit
The Language of Inscription (mandatory in Quebec)	The Charter of French Language, Title I, Chapter VII, Clause 51 & Regulations adopted under the Charter of French Language	Every inscription on the following shall be drafted in French: <ul style="list-style-type: none"> - product container or wrapping - document or object supplied with it (e.g. directions for use, warranty certificates) No inscription in another language may be given greater prominence than that in French. For exceptions, check the following webpage:- http://www.olf.gouv.qc.ca/english/regulations/reg_business.html#div1
Labeling of Pre-Packaged Consumer Textile Articles	Textile Labelling Act and Textile Labelling and Advertising Regulations, C.R.C., c. 1551	Per Section 21 of the Textile Labeling and Advertising Regulations, C.R.C., c. 1551, if the textile article is sold in a wrapper, package or container and the fiber content label is clearly visible to the consumer, no further labeling is required. If the label is not visible, the information to be shown on the label must be repeated on the wrapper, package or container in the prescribed manner.
Care Label	National Standard of Canada, Care Labeling of Textiles, CAN/CGSB-86.1-2003 and Canadian Textile Test Methods CAN/CGSB-4.2	If Canadian care symbols are used, these must be presented in accordance with the National Standard of Canada, Care Labelling of Textiles, CAN/CGSB-86.1-2003. Care labels must be permanently attached to the textile article.
Use Labeling	Visual Check	Use/care instructions that are clear and understandable shall be provided in language appropriate to destination countries.

Remark: Additional tests may be incurred subject to the final samples reviewed by Intertek.

Key: *: Additional charge items †: Mandatory Requirement

Testing Charge & Sample Size & Turnaround Time

Packaging Charge (Net Price)	USD 350 for each market	
Sample size	4 pieces of finished product per market (Additional Sample may be required for tests with additional charge.)	
Turnaround time	5 working days	
Individual Charge (subject to client discount)		
a. CA Prop 65	Refer to CA Prop 65	Refer to CA Prop 65
b. CPSIA Supplemental	Refer to CPSIA Supplemental	Refer to CPSIA Supplemental
c. Children's Products (Non-toy)	Refer to Children's Products (Non-toy)	Refer to Children's Products (Non-toy)
d. Lead content test	USD 31 per result	Subject to actual sample
e. Toxics in packaging	USD 54 per material	0.5 gram of packaging material
f. Nickel Release	EN 1811: USD 77 EN 12472: USD 109	4 pieces of metal components
g. Resistance To Corrosion	USD 37 per result	3 pieces of metal components
Remark: Price information is for reference only and based on our Guangzhou laboratory pricing. Please check with local laboratories to confirm exact pricing for your region.		

Product:	Small Accessory Bags		
Scope:	Small Accessory Bags	Protocol No.	TYCP-24904-NA
		Version	2.0
		Issue Date	15 Jan 2013
		Prepared by	GZ Technical Support Team
		Page	8 of 8

Revision History

Issue No.	Revision date	Changes	Prepared by	Approved by
1.0	Oct 10, 2011	Initial Release	Dongmei zhang	
2.0	Aug 24, 2012	Add the Canada test requirement	Renee Zhao Sherry Wang	Taylor (Emily) on 08 Jan 2013